

# Instructions for Rennsteig Square Die Crimping Tool PEW 8.84

## **Designated Use**

- Crimping tool for insulated or uninsulated ferrules 0.08 to 10mm<sup>2</sup>
- Do not use for other applications as this can lead to accidents and cause damage to the tool
- Making a safe and reliable electrical and mechanical connection between ferrules and stranded conductors

### **Handling**

- Select ferrules based on the guideline for the cross section of the stranded conductor
- Strip the insulation off the conductor corresponding to the ferrule
- Fully insert the strands into the ferrule until you can see the ends of the strands at the open end
  of the ferrule
- Insert the prepared conductor into the crimping tool with the ferrule in place and lined up correctly
- Operate the crimping tool until the built-in ratchet mechanism enables you to open the crimping tool
- Check the ferrule is fixed on tightly

# Maintenance

- regularly check that the ferrule is fixed on the conductor with the prescribed degree of firmness
- carry out such checks more often if the connection is exposed to frequent vibration

#### Repair

Repairs should only be made by the manufacturer; otherwise, the risk of accidents may ensue

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